

TECHNICAL DATA SHEET

KradaSol™

What is KradaSol?

KradaSol is a VOC-compliant, safe, low toxicity solvent that is an efficient, cost effective alternative to Hexane, Xylene, Cyclohexane, Toluene and Perchloroethylene

KradaSol:

- is formulated to be benzene-free
 - is non-carcinogenic
 - does not contain
 - hazardous air pollutants (HAPs)
 - environmentally hazardous ingredients
 - ozone depleting or creating chemicals
 - is considered "zero VOC" in all 50 states including SCAQMD*
 - is considered "zero VOC" solvent in Canada**
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Advantages

KradaSol:

- has high purity, very low toxicity and is biodegradable
 - has higher flash point than Hexane and Cyclohexane
 - is zero-VOC and therefore eliminates Volatile Organic Compound (VOC) emissions
 - has excellent solvency and solubility compared to Hexane, requiring less solvent and decreasing costs
 - slower evaporation rate than Hexane, Cyclohexane and Perchloroethylene
 - dries completely and leaves no surface residue
 - has improved flow characteristics compared to Hexane, Xylene, Toluene and Perchloroethylene
 - has excellent loading capacity
 - exhibits superior solvency and solubility
 - is 10-25% more efficient in viscosity reduction than Xylene
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Uses

KradaSol is designed for a variety of uses and purposes.

- **KradaSol can be used as a primary or co-solvent in:**
 - paints, coatings, inks and adhesives
 - automobile cleaning products
 - brake, electronic and contact cleaners
 - extraction of vegetable and essential oils
 - rubber cement
 - **KradaSol can also be used as a dissolution solvent for:**
 - bi & tri hydrogenated and non-hydrogenated block polymers
 - chlorinated rubber compounds
 - polyolefins
 - glues
 - roofing and textile manufacturing
 - leather products
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Physical/Chemical Characteristics

Upper Explosive Limit (UEL %)	15.57
Lower Explosive Limit (LEL %)	0.95
Auto Ignition Temp (°C)	431.5 (808.7 °F)
Flashpoint (°C)	20.7 (69.3 °F)
Average Molecular Weight (g/mol)	156.02
Initial Boiling Point (°C)	88 (190.4 °F)
Melting Point (°C)	-49.9 (-57.8 °F)
Density (g/mL @ 25 °C)	1.07 (8.93 lb/gal)
Viscosity (cP @ 25 °C)	0.69
Surface Tension (dynes/cm)	21.1
Specific Gravity	1.07
Solubility in H₂O (g/mL @ 25 °C)	0.0242
Evaporation Rate (n-Butyl Acetate = 1)	1.4
Vapour Pressure (mm Hg @ 20 °C)	36.83
Vapour Density (mm Hg Air = 1)	5.60
Kauri Butanol (Kb) Value	49.2
Maximum Incremental Reactivity (MIR)	0.0622
Purity (Wt % Min)	99.5%
Water Content (ppm)	<500
Colour (Alpha, max)	5 (Clear)
Volatility (%)	100
Heat of Combustion (btu/lb)	9905.3
(kcal/kg)	5506.3
Heat of Vapourization (btu/lb)	98.9
(kcal/kg)	55.0
(kJ/mol)	35.4
Specific Heat Capacity (J g⁻¹ K⁻¹)	1.4
Molar Heat Capacity (J mol⁻¹ K⁻¹)	224.4
VOC (g/L) (ASTM 313-91)	2.2 ***
Global Warming Potential (100 year GWP)	8
Hansen solubility parameters, total (MPa)^{1/2}	15.68
δD (dispersion)	13.46
δP (polar)	5.67
δH (hydrogen bonding)	3.11

*SCAQMD – South Coast Air Quality Management District CARB - California Air Resources Board.

**2014 NPRI reporting guide, the reporting requirements for the Part 4 Total VOCs: <http://www.ec.gc.ca/inrp-npri/default.asp?lang=En&n=1FAA2366-1>

Should a facility have 20,000 employee hours or more, all sources of CACs that are released to the air (including VOCs) will need to be considered.

Part 4 Total VOC requires all releases, regardless of concentration, need to be calculated and summed. The total is then compared to the 10 tonne reporting threshold. Should the threshold be met or exceeded, the facility will need to submit a Part 4 total VOC report whereby the report contains the total VOC release value for the facility.

KradaSol is considered comprised of 100% exempt material as per CEPA and NPRI.

In the European Union (EU), all components of KradaSol are registered under REACH.

*** SCAQMD considers < g/L VOC content to be "zero VOC". KradaSol is a blend of VOC-exempt solvents and as such is considered Zero VOC by the EPA.

NO WARRANTY IS MADE OF THE MERCHANTABILITY OR FITNESS OF ANY PRODUCT, AND NOTHING HEREIN WAIVES ANY OF THE SELLER'S CONDITIONS OF SALE.

TBF represents that the properties listed are accurate to the best of its knowledge. These are typical properties, TBF Environmental makes no representation that the material in any particular shipment will conform exactly to the properties listed.

